

Insulating Plasters in Historic Structures

Mario Machnicki
President and Founder
US Heritage Group



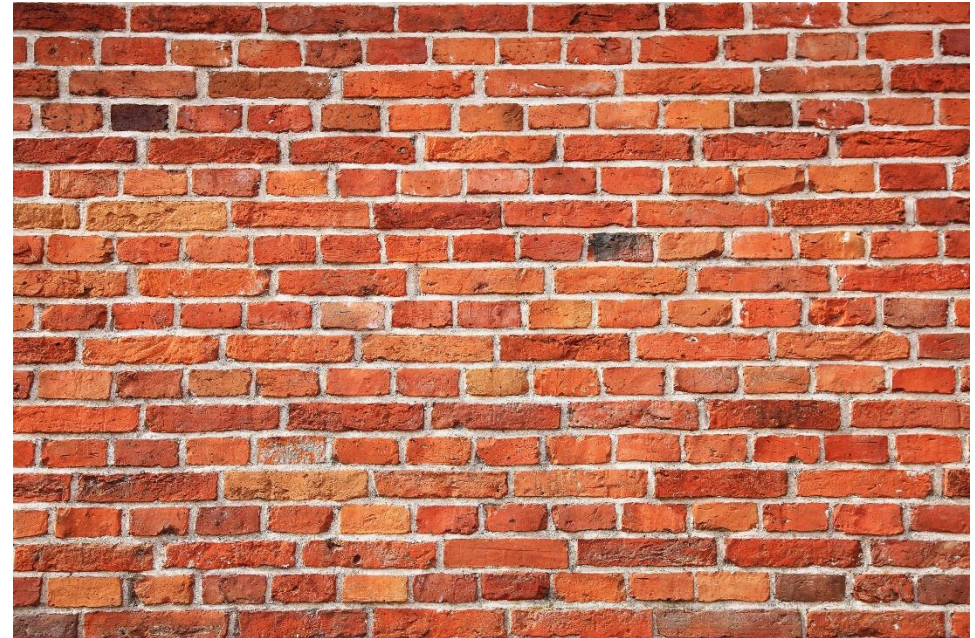
US Heritage Group

- Founded in 1998 by Mario Machnicki
- Supplier of Historic Mortars, Plasters, Coatings and Stone Repair Products Based on Lime
- Manufactures Sustainable Masonry Products, including Hempcrete and Insulating Plasters



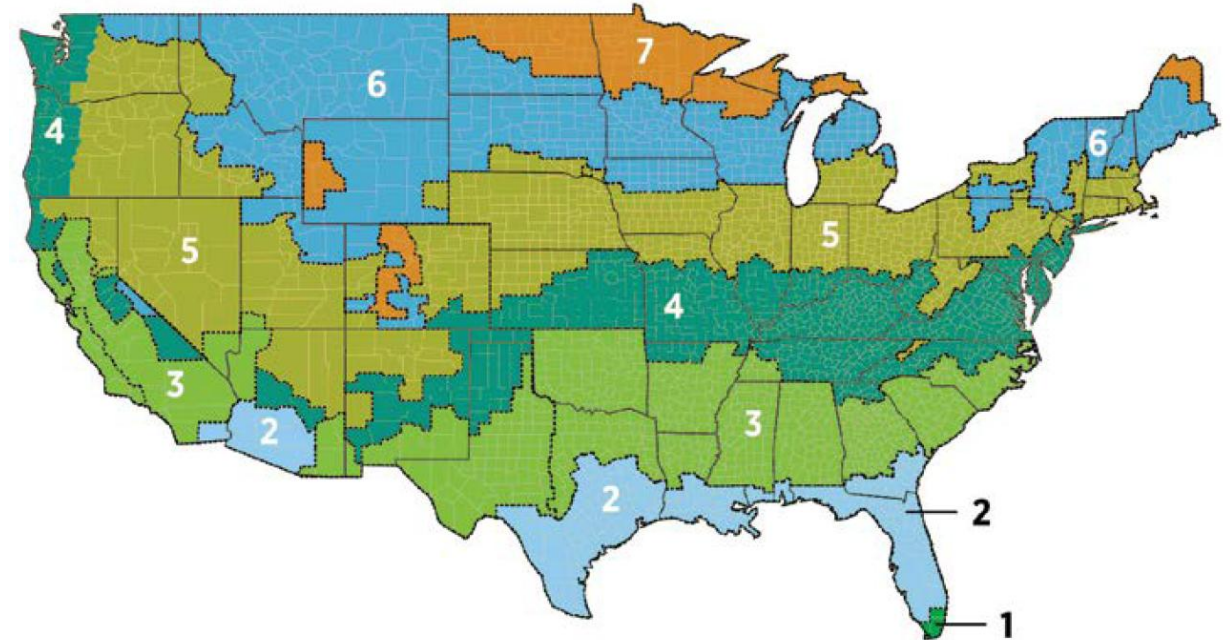
Traditional Masonry Wall Design

- Solid Masonry Walls
 - Multi-Wythe Brick
 - Dimensional Stone
 - Early Poured Concrete or Grout



Modern Energy Standards

- Wall Insulation of R13 to R21
- Ceiling Insulation of R30 to R60
- Air Barriers



US DOE Climate Zone Map

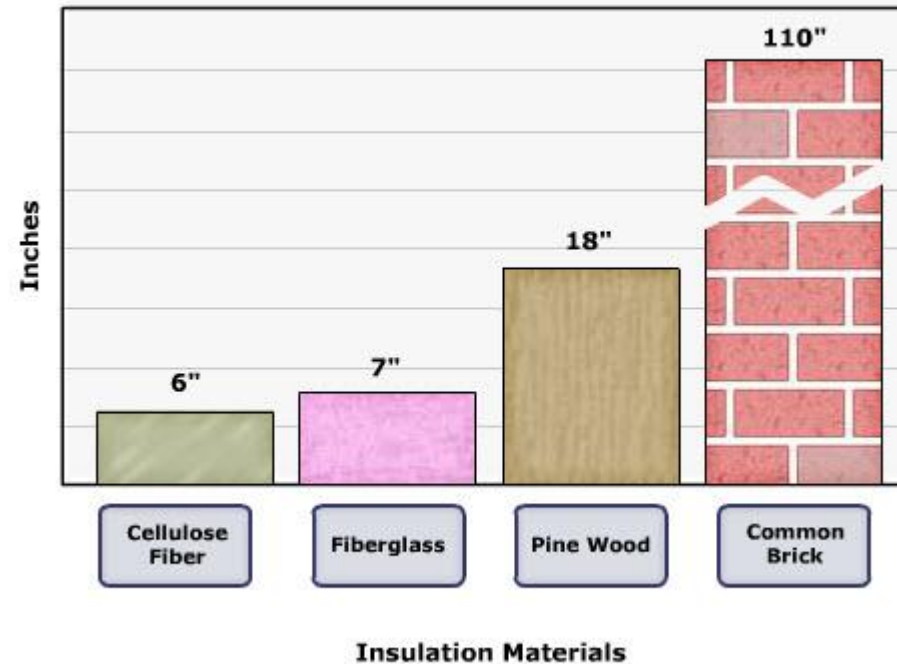
Credit: www.energy.gov

Energy Efficiency in Traditional Masonry

- Brick
 - 0.2 per inch
- Limestone/Sandstone
 - 0.08 per inch
- Granite
 - 0.05 per inch
- Concrete
 - 0.1-0.5 per inch



Energy Efficiency in Historic Buildings

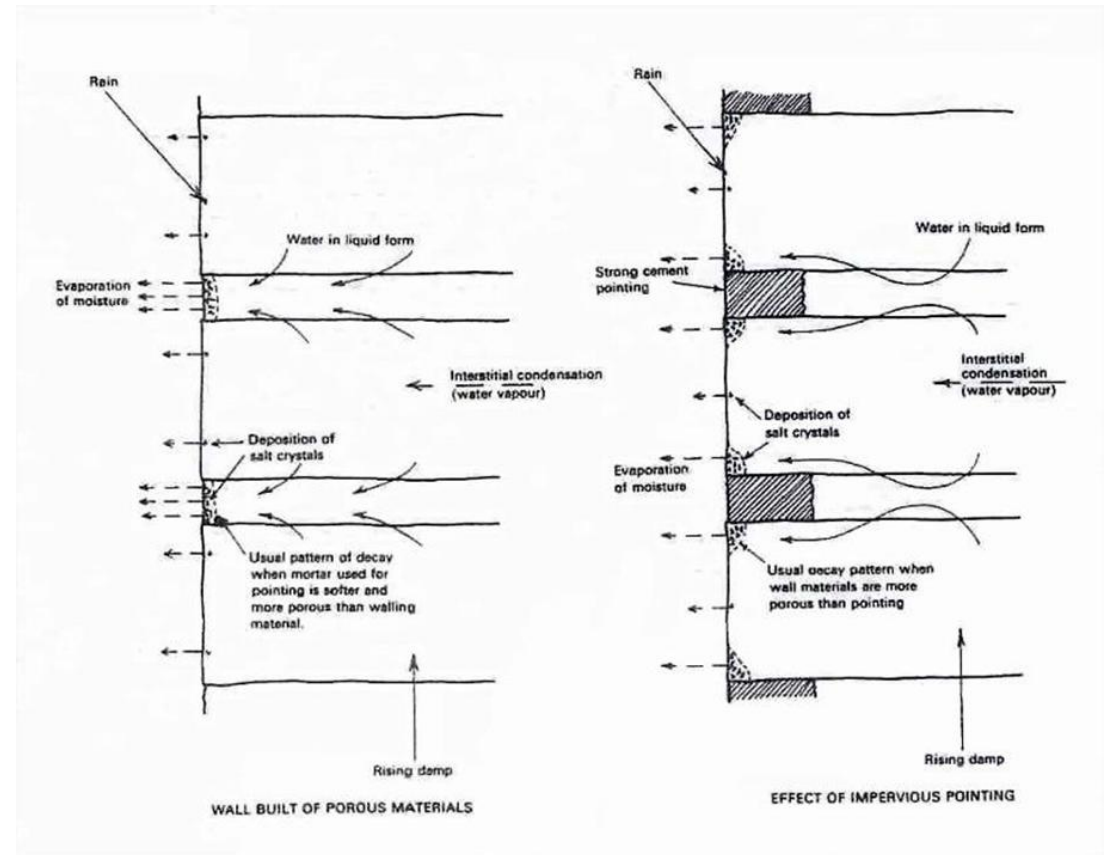


Thickness required of various insulation materials to achieve an R-Value of 22.

Credit: "Insulation Value Of CMAA Australia" LAT Works Construction.

Permeability in Historic Masonry

- Historic Brick, Stone and Mortar are vapor permeable
- Permeability is essential for proper building performance
- Allows passive vapor transmission through building envelope
- Prevents liquid water accumulation



Historic Compatibility

- Sympathetic – How does it react to the existing structure
- Aesthetic – How does it look compared to the original structure
- Performance – How energy efficient is it compared to equivalent new construction



Existing Options

Traditional Insulation

- Batt Insulation in New Framed Wall Cavity
- Spray Foam or Rigid Foam Board
- Exterior Insulation and Finish System (EIFS)

Issues

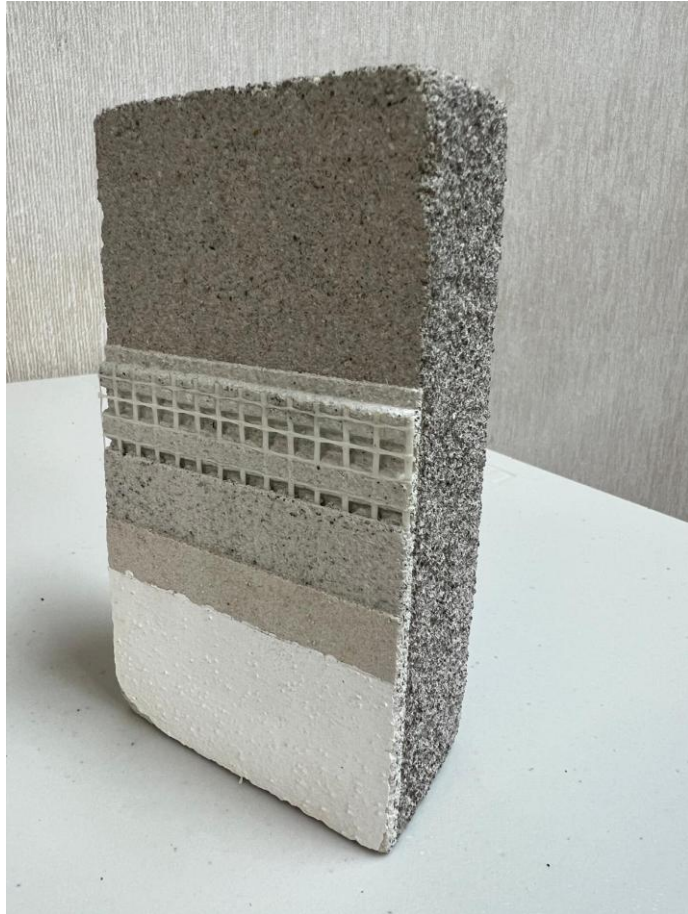
- Require Water Barriers
- Experience Failures from Water Penetration
- Damaging to Historic Masonry

Permeable Insulation

- Insulating Aggregates
 - **Natural**
 - Hemp
 - Cork
 - **Manufactured**
 - Polystyrene
 - Expanded Glass
- Lime or Other Compatible Permeable Binder



Permeable Insulation

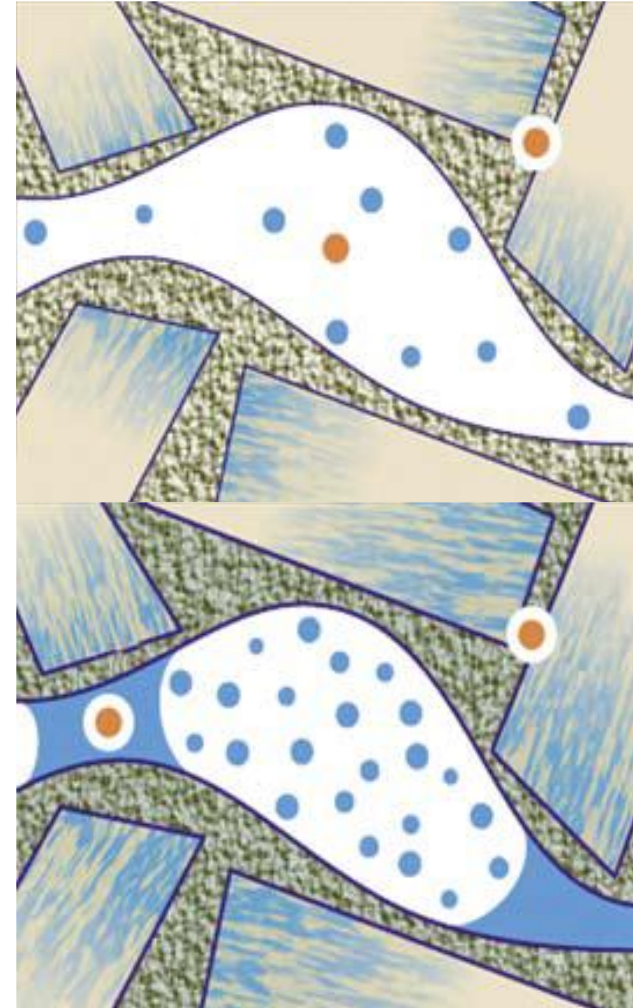


Permeable Insulation



Other Thermal Benefits

- Thermal Mass
 - High Specific Gravity of Historic Masonry
- Thermal Inertia
 - Moisture in Wall Resists Temperature Changes
- Air Barrier
 - Plaster Stops Airflow through Envelope, Reducing Convection



Other Non-Thermal Benefits

- Protection of Historic Building Envelope
- Sound Dampening
- Low or No Off Gassing
- Passive Humidity Control
- Comfortable Occupied Space



Wall Preparation

Wall Conditions

- Masonry Condition
 - Deterioration or damage requires consolidation
- Paint or Sealer
 - Requires bonding agent, either paint on or blended in basecoat

Surface bonding

- Painted or sealed walls
- Unstable masonry surfaces



Installation Considerations

Installation methods

- Hand applied
 - Slow and Labor Intensive
 - High Skill Level Required
- Spray applied
 - Faster Installation
 - Requires Specialty Machines



Case Study: Lime Technology UK Office Upgrade

Retrofit of Traditional Masonry Building with Hempcrete and Lime Plasters

Limetechnology UK Office Upgrade



Limetechnology UK Office Upgrade



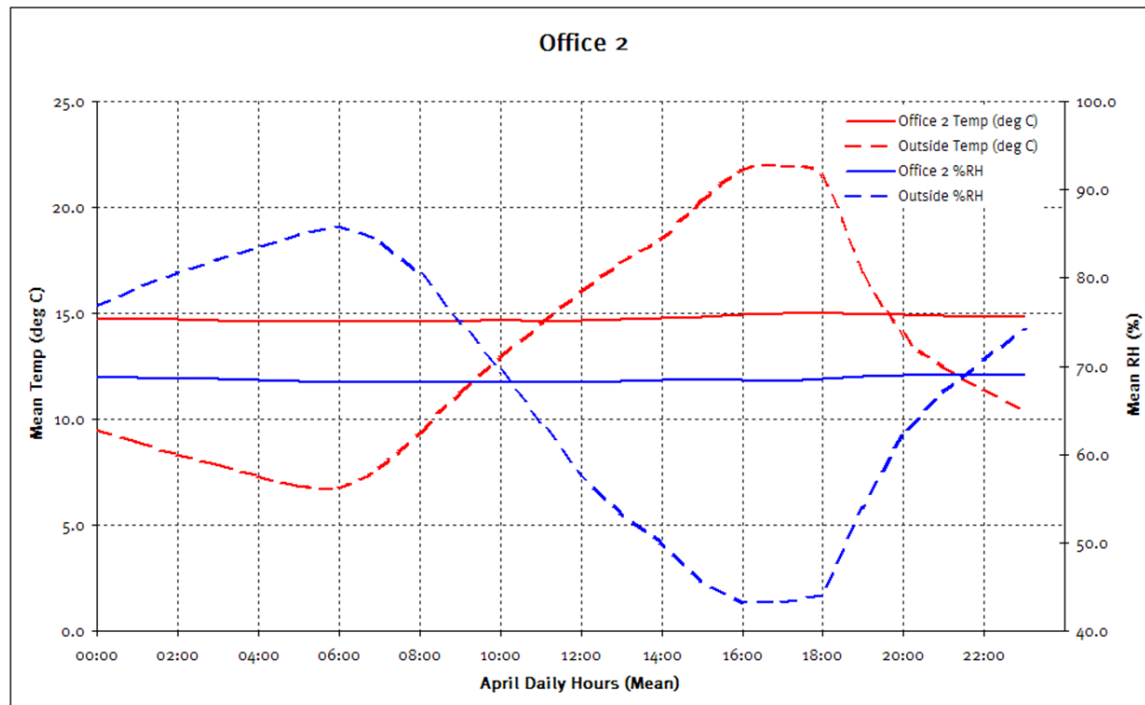
Limetechnology UK Office Upgrade



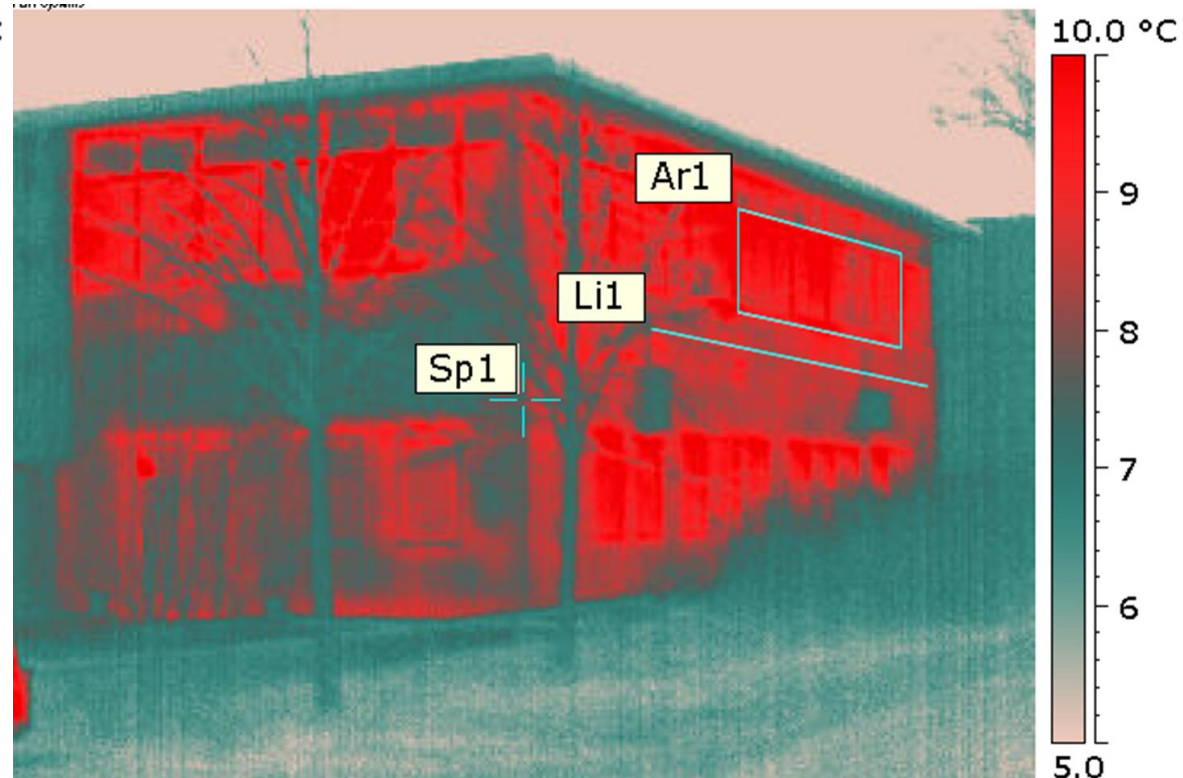
Limetechnology UK Office Upgrade



Limetechnology UK Office Upgrade



Limetechnology UK Office Upgrade



Case Study: Adnams Brewery

New Construction using Insulating Masonry Materials

Adnams Brewery



Adnams Brewery

- Permeable Insulating Masonry Envelope
- Load Bearing Lime Blocks
- Hempcrete Infill
- Direct Lime Plaster Finish



Adnams Brewery



Adnams Brewery



Adnams Brewery





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